

**DuPont™ VERTREL® MCA specialty fluid**

Version 2.1

Revision Date 07/13/2012

Ref. 130000000634

This SDS adheres to the standards and regulatory requirements of the United States and may not meet the regulatory requirements in other countries.

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

| | | |
|---------------------|---|--|
| Product name | : | DuPont™ VERTREL® MCA specialty fluid |
| MSDS Number | : | 130000000634 |
| Product Use | : | Cleaning agent |
| Manufacturer | : | DuPont 1007 Market Street Wilmington, DE 19898 |
| Product Information | : | 1-800-441-7515 (outside the U.S. 1-302-774-1000) |
| Medical Emergency | : | 1-800-441-3637 (outside the U.S. 1-302-774-1139) |
| Transport Emergency | : | CHEMTREC: 1-800-424-9300 (outside the U.S. 1-703-527-3887) |

SECTION 2. HAZARDS IDENTIFICATION

Emergency Overview

Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing. Prolonged skin contact may defat the skin and produce dermatitis. May cause cardiac arrhythmia.

Potential Health Effects

Skin

trans-Dichloroethylene : Causes skin irritation. May cause:, Pain, burning sensation, itching, redness, swelling, or rash..

Eyes

trans-Dichloroethylene : May cause eye irritation. May cause:, Tearing, redness, or discomfort..

Inhalation

trans-Dichloroethylene : May cause: Central nervous system depression with dizziness, confusion, incoordination, drowsiness, or unconsciousness.


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1,1,1,2,2,3,4,5,5,5-
Decafluoropentane : Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing. Effects of breathing high concentrations of vapour may include: Tiredness or drowsiness, Central nervous system effects, Convulsions.

Repeated exposure
1,1,1,2,2,3,4,5,5,5-
Decafluoropentane : Adverse effects from repeated inhalation may include: Central nervous system effects

Target Organs
trans-Dichloroethylene : Central nervous system

Carcinogenicity
None of the components present in this material at concentrations equal to or greater than 0.1% are listed by IARC, NTP, or OSHA, as a carcinogen.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

| Component | CAS-No. | Concentration |
|---------------------------------------|-------------|---------------|
| trans-Dichloroethylene | 156-60-5 | 37 - 39 % |
| 1,1,1,2,2,3,4,5,5,5-Decafluoropentane | 138495-42-8 | 61 - 63 % |

SECTION 4. FIRST AID MEASURES

Skin contact : Take off all contaminated clothing immediately. Wash off with warm water.

Eye contact : In case of eye contact
Hold eyelids apart and flush eyes with plenty of water for at least 15 minutes.
Get medical attention.

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- Inhalation : Remove from exposure, lie down. Move to fresh air. Keep patient warm and at rest. Artificial respiration and/or oxygen may be necessary. Consult a physician.
- Ingestion : Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Drink 1 or 2 glasses of water. If vomiting occurs, have victim lean forward to reduce the risk of aspiration. Consult a physician.
- General advice : Never give anything by mouth to an unconscious person. Victim to lie down in the recovery position, cover and keep him warm. Give oxygen or artificial respiration if needed. When symptoms persist or in all cases of doubt seek medical advice.
- Notes to physician : Do not give adrenaline or similar drugs.

SECTION 5. FIREFIGHTING MEASURES

- Flammable Properties
- Flash point : Method : Pensky-Martens closed cup - PMCC
does not flash
- Lower explosion limit : Method : None per ASTM E681
- Upper explosion limit : Method : None per ASTM E681
- Fire and Explosion Hazard : Fire or intense heat may cause violent rupture of packages.
- Hazardous combustion products: Hydrogen fluoride Fluorinated hydrocarbons
Carbonyl halides Carbon oxides Hydrogen chloride
- The product is not flammable.
- Suitable extinguishing media : Water spray, Water mist, Dry chemical, Carbon dioxide (CO₂)

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Firefighting Instructions : In the event of fire, wear self-contained breathing apparatus. Use personal protective equipment. Wear neoprene gloves during cleaning up work after a fire. Exposure to decomposition products may be a hazard to health. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Evacuate personnel to safe areas. Cool containers / tanks with water spray. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6. ACCIDENTAL RELEASE MEASURES

NOTE: Review FIRE FIGHTING MEASURES and HANDLING (PERSONNEL) sections before proceeding with clean-up. Use appropriate PERSONAL PROTECTIVE EQUIPMENT during clean-up.

Safeguards (Personnel) : Evacuate personnel to safe areas. Ventilate area, especially low or enclosed places where heavy vapours might collect. In case of insufficient ventilation, wear suitable respiratory equipment. Refer to protective measures listed in sections 7 and 8.

Spill Cleanup : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

Accidental Release Measures : Prevent further leakage or spillage. Prevent spreading over a wide area (e.g. by containment or oil barriers). Should not be released into the environment.

SECTION 7. HANDLING AND STORAGE

Handling (Personnel) : Avoid contact with skin, eyes and clothing. Avoid breathing vapours or mist. Provide sufficient air exchange and/or exhaust in work rooms. For personal protection see section 8.
Handle in accordance with good industrial hygiene and safety practice. When using do not eat, drink or smoke. Do not breathe vapours or spray mist. Avoid contact with skin, eyes and clothing. Wash hands before breaks and at the end of workday.

Handling (Physical Aspects) : Material should not be dispensed from its container by pouring, except for small sample containers where fume hoods or where other ventilation is used to manage the exposure limits. The use of a drum pump is recommended for



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dispensing from shipping containers.

Storage : Protect from contamination. Keep container tightly closed in a dry and well-ventilated place. Store in original container. Avoid freezing temperatures. If stored below -10 °C (14 °F), mix prior to use.

Storage temperature : < 52 °C (< 126 °F)

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering controls : Use sufficient ventilation to keep employee exposure below recommended limits.

Personal protective equipment
Respiratory protection : For rescue and maintenance work in storage tanks use self-contained breathing apparatus. Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.

Hand protection : Material: Solvent-resistant gloves

Eye protection : Safety glasses with side-shields Additionally wear a face shield where the possibility exists for face contact due to splashing, spraying or airborne contact with this material.

Skin and body protection : Protective suit

Exposure Guidelines
Exposure Limit Values

1,1,1,2,2,3,4,5,5,5-Decafluoropentane
AEL * (DUPONT) 200 ppm 8 & 12 hr. TWA

AEL * (DUPONT) 400 ppm Ceiling Limit Value:

trans-Dichloroethylene
PEL: (OSHA) 200 ppm 790 mg/m3 8 hr. TWA


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| | | | |
|-------|----------|---------|----------------|
| TLV | (ACGIH) | 200 ppm | TWA |
| AEL * | (DUPONT) | 200 ppm | 8 & 12 hr. TWA |

* AEL is DuPont's Acceptable Exposure Limit. Where governmentally imposed occupational exposure limits which are lower than the AEL are in effect, such limits shall take precedence.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

| | |
|-----------------------------|--|
| Form | : liquid |
| Color | : colourless |
| Odor | : ether-like |
| pH | : neutral |
| Melting point/range | : < -50.0 °C (< -58.0 °F) |
| Boiling point/boiling range | : 39.0 °C (102.2 °F) at 1,013 hPa |
| Vapour Pressure | : 216 hPa at 0 °C (32 °F) |
| | : 619 hPa at 25 °C (77 °F) |
| | : 1,481 hPa at 50 °C (122 °F) |
| Density | : 1.47 g/cm ³ at 0 °C (32 °F) |
| Density | : 1.41 g/cm ³ at 25 °C (77 °F) |
| Density | : 1.35 g/cm ³ at 50 °C (122 °F) |
| Water solubility | : 15 g/l at 25 °C (77 °F) |
| Viscosity | : 0.49 mPa.s at 25 °C (77 °F) |
| Vapour density | : 5.4 |

SECTION 10. STABILITY AND REACTIVITY

| | |
|----------------------------------|---|
| Stability | : No decomposition if stored and applied as directed. |
| Incompatibility | : Alkali metals Alkaline earth metals, Powdered metals, Powdered metal salts, Strong bases |
| Hazardous decomposition products | : Hazardous decomposition products formed under fire conditions.: Fluorinated hydrocarbons, Hydrogen fluoride, Carbon dioxide (CO ₂), Carbon monoxide |


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SECTION 11. TOXICOLOGICAL INFORMATION

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| | | |
|--|---|---|
| Further information | : | Aspiration may cause pulmonary oedema and pneumonitis. |
| trans-Dichloroethylene | | |
| Dermal LD50 | : | > 5,000 mg/kg , rabbit |
| Oral LD50 | : | 7,902 mg/kg , rat |
| Inhalation 4 h LC50 | : | 96.4 mg/l , rat Target Organs: Central nervous system narcosis |
| Inhalation Low Observed Adverse Effect Concentration (LOAEC) | : | 250000 ppm , rat Cardiac sensitization |
| Skin irritation | : | Skin irritation, rabbit |
| Eye irritation | : | Mild eye irritation, rabbit |
| Repeated dose toxicity | : | Inhalation rat 90 d No toxicologically significant effects were found. Oral - feed rat 90 d No toxicologically significant effects were found. |
| Mutagenicity | : | Did not cause genetic damage in animals. Tests on bacterial or mammalian cell cultures did not show mutagenic effects. |
| Reproductive toxicity | : | Animal testing showed no reproductive toxicity. |
| Teratogenicity | : | Animal testing showed no developmental toxicity. |
| 1,1,1,2,2,3,4,5,5,5-Decafluoropentane | | |
| Dermal LD50 | : | > 5,000 mg/kg , rabbit |
| Oral LD50 | : | > 5,000 mg/kg , rat |


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| | | |
|------------------------|---|--|
| Inhalation 4 h LC50 | : | 114 mg/l , rat Central nervous system effects Convulsions |
| Skin irritation | : | No skin irritation, rabbit |
| Eye irritation | : | No eye irritation, rabbit |
| Skin sensitization | : | Did not cause sensitization on laboratory animals., guinea pig |
| Repeated dose toxicity | : | Inhalation rat No toxicologically significant effects were found. |
| Mutagenicity | : | Did not cause genetic damage in animals. Did not cause genetic damage in cultured mammalian cells. Did not cause genetic damage in cultured bacterial cells. |
| Reproductive toxicity | : | Animal testing showed no reproductive toxicity. |
| Teratogenicity | : | Animal testing showed no developmental toxicity. |

SECTION 12. ECOLOGICAL INFORMATION

| | | |
|---------------------------------------|---|--|
| Aquatic Toxicity | | |
| trans-Dichloroethylene | | |
| 96 h LC50 | : | Lepomis macrochirus (Bluegill sunfish) 74 mg/l |
| 96 h EC50 | : | Pseudokirchneriella subcapitata (green algae) 798 mg/l |
| 48 h LC50 | : | Daphnia magna (Water flea) 79 mg/l |
| 1,1,1,2,2,3,4,5,5,5-Decafluoropentane | | |
| 96 h LC50 | : | Oncorhynchus mykiss (rainbow trout) 13.9 mg/l |
| 96 h LC50 | : | Pimephales promelas (fathead minnow) 27.2 mg/l |

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| | | |
|-----------|---|--|
| 96 h LC50 | : | Danio rerio (zebra fish) 13 mg/l |
| 72 h EC50 | : | Pseudokirchneriella subcapitata (green algae) > 120 mg/l |
| 48 h LC50 | : | Daphnia magna (Water flea) 11.7 mg/l |
| 21 d | : | NOEC Daphnia magna (Water flea) 1.72 mg/l |

Environmental Fate

trans-Dichloroethylene

Biodegradability : 95 %
Readily biodegradable.

Bioaccumulation : Bioaccumulation is unlikely.

1,1,1,2,2,3,4,5,5,5-Decafluoropentane

Biodegradability : Not readily biodegradable.

Bioaccumulation : Bioaccumulation is unlikely.

SECTION 13. DISPOSAL CONSIDERATIONS

Waste Disposal : Can be used after re-conditioning. If recycling is not practicable, dispose of in compliance with local regulations. The product should not be allowed to enter drains, water courses or the soil.

Environmental Hazards : If recycling is not practicable, dispose of in compliance with local regulations.

SECTION 14. TRANSPORT INFORMATION

Not classified as dangerous in the meaning of transport regulations.

DOT only - when shipped in packages with > 2640 lbs., use: UN3082, Environmentally Hazardous Substance, Liquid, N.O.S. (Dichloroethylene), 9, PGIII RQ (Dichloroethylene)

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SECTION 15. REGULATORY INFORMATION

- TSCA : 1,1,1,2,2,3,4,5,5,5-DECAFLUOROPENTANE (CAS# 138495-42-8) is controlled by TSCA Section 5, Significant New Use Rule (SNUR; 40 CFR 721.5645) The approved uses are: precision and general cleaning, carrier fluid, displacement drying, printed circuit board cleaning, particulate removal and film cleaning, process medium, heat transfer fluid (dielectric and non-dielectric), and test fluid. Processors and users of this substance must also comply with the applicable general SNUR requirements set forth in 40 CFR 721 subpart A, including export notification requirements if applicable (40 CFR 721.20), and the applicable record keeping requirements set forth at 40 CFR 721.125.
- SARA 313 Regulated Chemical(s) : trans-Dichloroethylene
- CERCLA Reportable Quantity : 2,639 lbs
Based on the percentage composition of this chemical in the product.: trans-Dichloroethylene
- California Prop. 65 : Chemicals known to the State of California to cause cancer, birth defects or any other harm: none known
- PA Right to Know Regulated Chemical(s) : Substances on the Pennsylvania Hazardous Substances List present at a concentration of 1% or more (0.01% for Special Hazardous Substances): trans-Dichloroethylene
- NJ Right to Know Regulated Chemical(s) : Substances on the New Jersey Workplace Hazardous Substance List present at a concentration of 1% or more (0.1% for substances identified as carcinogens, mutagens or teratogens): trans-Dichloroethylene



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SECTION 16. OTHER INFORMATION

Before use read DuPont's safety information.

For further information contact the local DuPont office or DuPont's nominated distributors.

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Contact person : MSDS Coordinator, DuPont Chemicals and Fluoroproducts, Wilmington, DE
19898, (800) 441-7515

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